

PATENT  
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**HIGH-PRESSURE PROCESSING CHAMBER  
FOR A SEMICONDUCTOR WAFER**

Related Application

5           The present application is a continuation-in-part of the U.S. Patent Application Serial Number 10/364,284, titled "High-Pressure Processing Chamber for a Semiconductor Wafer," and filed February 10, 2003. The U.S. Patent Application Serial Number 10/364,284, titled "High-Pressure Processing Chamber for a Semiconductor Wafer," and filed February 10, 2003, is hereby incorporated by reference.

10           Field of the Invention

          This invention relates to the field of processing chambers. More particularly, this invention relates to a system and a method for reliably sealing a high-pressure processing chamber.

15           Background of the Invention

          A semiconductor device is fabricated by placing it in a processing chamber in which device layers are formed, processing residue is removed, and other processing steps are performed on it. In addition, certain processing chambers are used for cleaning semiconductor wafers at supercritical temperatures and pressures.

20           Generally, processing chambers contain an upper element and a lower element. When the two elements are brought together, they form a processing volume in which a wafer is contained during processing. During processing, it is critical that the processing volume remain sealed so that it can be maintained at correct operating conditions, such as high-pressure, atmospheric, or  
25           supercritical conditions. Sealing the processing volume from the outside environment also ensures that (a) the processed wafer is not exposed to contaminants, making it unusable, and (b) processing materials, such as harmful chemicals, introduced into the processing volume are not

released to the surroundings.

A processing volume is maintained by applying a sealing force to counteract a processing force generated within the processing volume while the wafer is being processed. The processing force acts to force the upper element and the lower element apart, opening the processing volume seal and breaking the processing volume. The sealing force may be produced by a hydraulic piston. To ensure that the processing volume is maintained regardless of the processing force, before the workpiece is processed the sealing force is set to the largest attainable processing force. The sealing force remains at this level even if the largest attainable processing force is never reached or is reached for only a small portion of the entire processing cycle.

Such processing chambers have several disadvantages. First, sealing components that bear the highest attainable sealing force for an unnecessary length of time are prone to failure after repeated applications of the sealing force. Second, the large contact forces on the sealing face produce particulates that are introduced into the processing volume and contaminate the wafer. Third, the equipment used to pressurize the hydraulic fluids adds costs to the processing system, since the equipment is used to seal the processing chamber and not to process a wafer. Fourth, those systems that could be designed to replace hydraulic components with supercritical components using supercritical processing materials are expensive. These systems require complicated recycling techniques because the supercritical processing materials must be expanded and pressurized before they can be reused.

Accordingly, what is needed is a processing system that (1) does not require a continuous excessive sealing force to maintain a processing volume, (2) reduces the number of contaminants that may be introduced into the processing volume, (3) uses elements already used in processing for maintaining the processing volume seal, and (4) uses a small energizing volume so that the processing system is compact and operates more efficiently.

Brief Summary of the Invention

The present invention is directed to a semiconductor processing system that maintains a processing volume using a sealing pressure that follows an algorithm for optimal sealing. In a first aspect of the present invention, the semiconductor processing system comprises an upper element, a lower element, and a sealing means. The upper element and the lower element are configured to be brought together to form a processing volume. The seal energizer is configured to maintain the upper element against the lower element to maintain the processing volume. The seal energizer is further configured to control a sealing pressure in a seal-energizing cavity that varies non-linearly with a processing pressure generated within the processing volume.

In one embodiment of the invention, the seal energizer is configured to minimize a non-negative net force against one of the upper element and the lower element above a threshold value. The net force follows the equation  $P1 \cdot A1 - P2 \cdot A2$ , where  $P1$  equals the sealing pressure,  $P2$  equals the processing pressure,  $A1$  equals a cross-sectional area of the seal-energizing cavity, and  $A2$  equals a cross-sectional area of the processing volume. Preferably, the seal energizer is configured to maintain a difference  $P1 - P2$  substantially constant during a processing cycle. The seal energizer preferably comprises a first cavity and the seal-energizing cavity. The first cavity is coupled to the seal-energizing cavity. The seal energizer is configured so that a first pressure generated within the first cavity generates a second pressure in the seal-energizing cavity larger than the first pressure. Preferably, the cross-sectional area  $A1$  is larger than the cross-sectional area  $A2$ .

In another embodiment, the system further comprises a means for generating supercritical conditions coupled to the processing volume. The system can further comprise a  $CO_2$  supply vessel coupled to the processing volume. Preferably, the upper element and the lower element form a supercritical processing chamber. The seal energizer preferably comprises a hydraulic piston coupled to the lower element and configured to maintain the processing volume.

In a second aspect of the present invention, a method of maintaining a processing volume comprises generating a processing pressure within a processing volume and controlling a sealing

pressure to form and maintain a processing volume. During a processing cycle the sealing pressure is varied non-linearly with the processing pressure. Preferably, the sealing pressure is related to the processing pressure by the equation  $\Delta F = P1 * A1 - P2 * A2$ , where P1 equals the sealing pressure, P2 equals the processing pressure, A1 equals a cross-sectional area of a seal-energizing cavity, and A2 equals a cross-sectional area of a processing volume. The sealing pressure is varied to maintain  $\Delta F$  above a threshold value. A cross-sectional area of the processing volume preferably is smaller than a cross-sectional area of the seal-energizing cavity. The step of generating a processing pressure preferably comprises containing a high-pressure processing fluid in the processing volume. The high-pressure processing fluid can comprise supercritical carbon dioxide. The step of controlling a sealing pressure preferably comprises generating a hydraulic pressure in the seal-energizing cavity.

#### Brief Description of the Several Views of the Drawing

Figure 1 illustrates a side cross-sectional view of processing system in an open position, in accordance with one embodiment of the present invention.

Figures 2A-C illustrate a top view, a side cross-sectional view, and a bottom view, respectively, of a plate used to form both a sealing-energizing cavity and a processing volume in accordance with the present invention.

Figure 3 illustrates the processing system of Figure 1 in a closed position.

Figure 4 illustrates the processing system of Figure 1 in a closed position and a yoke and stand assembly.

Figure 5 illustrates the processing system in an open position and the yoke and stand assembly, all of Figure 4.

Figure 6 illustrates a side cross-sectional view of a balancing cylinder in accordance with one embodiment of the present invention, during normal processing.

Figure 7 illustrates the balancing cylinder of Figure 6 during abnormal processing.

Figure 8 illustrates a side cross-sectional view and schematic diagram of a processing

chamber and associated valve assembly in accordance with one embodiment of the present invention.

Figure 9 illustrates a side cross-sectional view and schematic diagram of a processing chamber and associated valve assembly in accordance with another embodiment of the present invention.

Figure 10 illustrates a side cross-sectional view and schematic diagram of a processing chamber and associated valve assembly in accordance with another embodiment of the present invention.

Figure 11 illustrates a side cross-sectional view and schematic diagram of a processing chamber and associated valve assembly in accordance with another embodiment of the present invention.

Figure 12 is a graph of Pressure/Force versus time, illustrating operating conditions for one embodiment of the present invention.

Figure 13 is a graph of force differential versus processing pressure, illustrating operating conditions for one embodiment of the present invention.

Figure 14 is a flow chart illustrating operating steps for one embodiment of the present invention.

#### Detailed Description of the Invention

The present invention is directed to a system for and method of efficiently maintaining a processing volume during device processing. When a semiconductor wafer undergoes processing in a processing chamber, it is subjected to a range of processing temperatures and pressures. For the processing to be performed correctly—that is, for a semiconductor wafer to be processed without being exposed to contaminants—the processing volume must remain hermetically sealed during processing. Moreover, the processing volume should remain sealed using the minimum force necessary.

As used herein, processing pressure refers to the pressure generated within a processing volume during device processing, and accordingly may vary during device processing.

Processing force refers to the force generated by the processing pressure and exerted against a face of the processing volume. Sealing pressure refers to the pressure generated within a seal-energizing cavity (described below). Sealing force refers to the force generated by the sealing pressure and exerted against a face of the seal-energizing cavity. In accordance with the present invention, the sealing force counterbalances the processing force and is used to maintain the processing volume seal. Thus, as described below, to efficiently maintain the processing volume, the sealing force must be slightly larger than the processing force. Processing refers to (a) processes performed on a semiconductor device during various stages of device fabrication including, but not limited to, cleaning, deposition, ion implantation, or any other type of processing performed on a semiconductor wafer, and (b) processes performed on devices other than semiconductor wafers. Processing materials refer to any materials used for processing within the processing volume and include, for example, HCl, CO<sub>2</sub>, and supercritical CO<sub>2</sub>.

Processing performed while a processing volume is maintained is referred to as normal processing. Processing performed while the processing volume is not maintained is referred to as abnormal processing. Processing volume seal refers to a seal used to form the processing volume. The processing volume seal is formed by contacting surfaces of a sealing element and one of the upper element and the lower element.

Embodiments of the present invention maintain the processing volume by counterbalancing the processing pressure with the sealing pressure. By ensuring that (a) a surface area of a face of the sealing-energizing cavity is sufficiently larger than a surface area of a face of the processing volume, or (b) the sealing pressure is sufficiently greater than the processing pressure, the sealing force will be sufficiently larger than the processing force. In this way, the processing volume seal is maintained without pre-pressurizing the seal-energizing cavity with the seal pressure necessary to create a force to counteract the highest processing force. The sealing pressure is thus said to track or float with the processing pressure so that the

sealing force is equal to or somewhat greater than the processing force. In this way, the forces counterbalance to maintain the processing volume seal.

Embodiments of the present invention thus reduce the wear on the contacting surfaces of the seal since the contact force of the seal face never becomes excessive. In addition, the components subjected to the counterbalancing forces do not need to be designed to withstand the total force of the sealing pressure. The components must only withstand the sealing force that exceeds the counterbalancing process force.

Embodiments of the present invention also protect against equipment damage. For example, if a workpiece or other foreign object is inadvertently positioned between the sealing surfaces, the sealing faces will not exert an inordinate force against the workpiece or other foreign object, damaging the processing equipment. By ensuring that the sealing force is small in such circumstances, the amount of damage to the processing equipment is reduced.

Embodiments of the present invention also advantageously ensure that when the sealing pressure is below a threshold, such as when the seal-energizing cavity has a leak or has not been filled with a sealing fluid, the processing volume is vented in a predetermined manner. Thus, the processing materials are not dispersed to the surrounding environment.

Furthermore, embodiments of the present invention reduce the size of a seal-energizing cavity that must be energized in order to maintain the processing volume seal. Other embodiments can reduce the size of the seal-energizing cavity because the net force acting on it is reduced since the sealing pressure balances, rather than greatly exceeds, the processing pressure. Thus, the processing volume can be maintained more efficiently.

Figure 1 illustrates a cross-section of a processing assembly 100 in accordance with one embodiment of the present invention. Figure 1 illustrates the processing assembly 100 in an open position, in which a semiconductor wafer can be inserted or removed from the processing assembly 100 as described below. The processing assembly 100 comprises a balancing cylinder 170 coupled to a processing chamber 101. As described in more detail below, the balancing cylinder 170 ensures both that (a) during normal processing, the processing volume 140 is

securely sealed (i.e., is maintained) and (b) when a critical pressure is not maintained in a seal-energizing cavity, the processing chamber 101 is vented so that processing is suspended.

The balancing cylinder 170 comprises a piston 172, which divides a cylinder cavity into an upper reservoir 171 and a lower reservoir 173. The housing of the piston 170 has a vent hole 175. Thus, when the piston 172 is slid a sufficient distance in the direction denoted by the arrow 1 in Figure 1, the vent hole 175 is located in the lower reservoir 173 so that the lower reservoir 173 is vented through the vent hole 175. The upper reservoir 171 has an aperture to which a first end of a first pipe 180 is connected. The lower reservoir 173 has an aperture to which a first end of a second pipe 181 is connected. The balancing cylinder is further configured to accept a pipe 190 having a first end and a second end. The first end resides in the lower reservoir 173 and allows fluid communication between an outside source and the lower reservoir 173.

The processing chamber 101 comprises an upper element 110 and a lower element 150. The upper element 110 comprises a plate 120 that divides an inner cavity of the upper element 110 into a seal-energizing cavity 115 and an upper process cavity 116. The upper element 110 is configured to accommodate the pipe 180 such that a second end of the pipe 180 is operatively coupled to the seal-energizing cavity 115. In this way, the seal-energizing cavity 115 is in communication with the upper reservoir 171. Moreover, as described below, preferably a volume defined by the seal-energizing cavity 115 and the upper reservoir 171 is isolated.

The upper element 110 is configured to accommodate the pipe 181 such that a second end of the pipe 181 is in communication with the upper process cavity 116. The plate 120 is slidably mounted within the inner cavity of the upper element 110 and contains a piston seal 125. Thus, as illustrated in Figure 1, when the plate 120 is slid in the direction of the arrow 1, a volume of the seal-energizing cavity 115 is decreased and a volume of the upper process cavity 116 is increased. As depicted in Figure 1, a cross-section of the plate 120 is in the shape of an inverted U. The end of the inverted -U is a sealing face 130 containing a sealing element 131, such as an o-ring, described in more detail below. The lower element 150 has an upper surface 156 coupled to a platen 155.



Figures 2A-C illustrate a top view, a side cross-sectional side view, and a bottom view, respectively, of the plate 120. Figure 2A illustrates the plate 120 as viewed from the seal-energizing cavity 115. Figure 2A shows an outer face 135 of the plate 120, which forms a surface of the seal-energizing cavity 115. The outer face 135 has a radius 134 and a corresponding surface area. Figure 2B illustrates a cross-sectional side view of the plate 120. Figure 2B shows that a cross-section of the plate 120 has an inverted U-shape. Figure 2B indicates, by the arrow 132, a radius of an inner face 136 of the plate 120. The inner face 136 defines a surface of the processing volume (140, Figure 3) when the processing system 100 is in a closed position. Figure 2B further shows the sealing face 130 and the sealing element 131 contained within a sealing groove on the sealing face 130, both described in more detail below. Figure 2C illustrates a bottom view of the plate 120, as seen from the processing volume 140, Figure 3. As illustrated in Figures 2A-C, the inner face 136 and the outer face 135 are opposing faces of the plate 120. Preferably, as depicted in Figures 2A-C, a surface area of the outer face 135 depicted by the radius 134 is larger than a surface area of the inner face 136 depicted by the arrow 132. In one embodiment, the inner face 136 and the outer face 135 are both substantially planar.

It will be appreciated that while Figures 2A-C depict the plate 120 as circular, the plate 120 can have other shapes, geometrical and non-geometrical. Furthermore, while Figures 2A-C depict the sealing element 131 and thus its associated sealing groove (not shown) as circular and located on the plate 120, it will be appreciated that the sealing element 131 and its associated groove can have other shapes, both geometrical and non-geometrical, and can be located on other components in the processing system 100. For example, the sealing element 131 and its associated groove can be located on the surface 156 of the lower component (150, Figure 1), on the platen (155, Figure 1), or at other locations.

Referring to Figure 3, in operation, a semiconductor wafer (not shown) that is to undergo processing is placed onto the platen 155 and, as described below, the upper element 110 and the lower element 150 are brought into contact to form a processing volume 140. The processing

assembly 100 is now in the closed position. The processing volume 140 is defined by the inner face 136 of the plate 120, the sealing ring 131, and a portion of the upper surface 156. The platen 155 is contained within the processing volume 140. As described in detail below, the processing volume 140 is maintained by generating a pressure within the seal-energizing cavity 115, forcing the plate 120 and thus the sealing ring 131 against the surface 156 of the lower element 150, thus forming a processing volume seal. Processing materials are now introduced into the processing volume 140 to process the semiconductor wafer. It will be appreciated that in accordance with the present invention, the semiconductor wafer can be processed using any number and combination of processing methods, including, but not limited to, vacuum, low-pressure, atmospheric, high-pressure, and supercritical processing, used in cleaning, deposition, or other semiconductor fabrication steps.

Figure 3 also shows a cross section 185A-B and 186A-B of a yoke 188 (Figure 4) that acts as an additional clamp to tightly couple the upper element 110 to the lower element 150, helping to maintain the processing volume 140 during processing. Figure 3 illustrates a left upper arm 185A and a left lower arm 185B of the yoke 188, which together secure one side of the processing chamber 101, and a right upper arm 186A and a right lower arm 186B of the yoke 188, which together secure another side of the processing chamber 101. The left upper arm 185A and the left lower arm 185B form part of a left arm 185 (Figure 4). The right upper arm 186A and the right lower arm 186B form part of a right arm 186 (Figure 4).

Figure 4 illustrates the processing chamber 101, the yoke 188, and a stand assembly 250 used to support the processing assembly (100, Figure 1). Figure 4 illustrates the processing chamber 101 of Figure 3 in the closed position. For simplification, Figures 4 and 5 do not show the balancing cylinder 170 or the pipes 180, 181, and 190. Figure 4 illustrates how the yoke arms 185 and 186 collapse around the processing chamber 101 to tightly couple the upper element 110 to the lower element 150. The yoke 188 can have various structures known to those skilled in the art. For example, the yoke arms 185 and 186 can be wedge shaped so that as they are moved in the direction denoted by the arrows 2 in Figure 4, the upper element 110 and the lower element

150 are pushed toward and secured against each other; and as the yoke arms 185 and 186 are moved in the direction denoted by the arrows 3, the upper element 110 and the lower element 150 are separated.

It will be appreciated that structures other than a yoke can be used to more securely clamp the upper element 110 to the lower element 150. For example, a T-bolt located on one of the upper element 110 and the lower element 150, and a nut, located on the other of the upper element 110 and the lower element 150, can be used to provide additional structure to tightly couple the upper element 110 to the lower element 150 during processing.

Figure 4 also illustrates a stand assembly comprising a base 209, a bottom extension 207 coupled to the base 209 and upon which the yoke 188 is slidably mounted, thus allowing the height of the yoke 188 and the attached processing chamber 101 to be adjusted; a clamp 201 and weight 203, which together provide an extra force on the center of the processing chamber 101 to keep the upper element 110 secured against the lower element 150; and a top extension 205, which allows for the securing and removal of the clamp 201 and the weight 203.

Figure 5 illustrates the processing chamber 101 of Figure 4 in an open position, with the yoke 188 and the stand assembly 250. In Figure 5, the weight 203 has been lifted from the clamp 201, the clamp 201 has been lifted from the yoke 188, and the yoke 188 has been removed from the processing chamber 101 by moving it in the direction denoted by the arrows 3. The upper element 110 has been displaced from the lower element 150 so that a semiconductor wafer can be inserted into or removed from the processing chamber 101.

Figure 3 is again referred to, to explain the operation of one embodiment of the present invention. In operation, a semiconductor wafer (not shown) is placed onto the platen 155. The upper element 110 is brought into contact with the lower element 150, and the yoke arms 185A-B and 186A-B are positioned to tightly hold the upper element 101 to the lower element 150.

Next, a sealing material such as an incompressible or nearly incompressible fluid, such as water, is introduced into the upper reservoir 171 of the balancing cylinder 170 and thus flows into the sealing cavity 115. It will be appreciated that other incompressible fluids, such oil, can be used

as a sealing material. In addition, materials other than an incompressible or nearly incompressible fluid can be used in accordance with the present invention. It will also be appreciated that the incompressible or nearly incompressible fluid can be introduced at any time before processing, such as, for example, when the semiconductor processing system 100 is in the open position.

Next, a processing material is introduced into the lower reservoir 173. The processing material can, for example, be a cleaning material used in dry cleaning, wet cleaning, supercritical cleaning, or any other cleaning method. Alternatively, the processing material can be any material used to process a semiconductor or a non-semiconductor device. In one embodiment of the present invention, the cleaning material is CO<sub>2</sub>, which is later brought to a supercritical state and used to clean photoresist residue from the surface of a semiconductor wafer in the processing volume 140. CO<sub>2</sub> can, for example, be introduced into the lower reservoir 173, through the pipe 190, which is later capped. The CO<sub>2</sub> travels through the pipe 181, and then into the processing volume 140. The CO<sub>2</sub> can then be brought to a supercritical state once inside the processing volume 140 to form supercritical CO<sub>2</sub>. The supercritical CO<sub>2</sub> can then be cycled through the processing volume 140 to clean a semiconductor wafer residing on the platen 155.

The operation of the supercritical chamber and the use of supercritical CO<sub>2</sub> are taught in U.S. Patent Application No. 09/912,844, titled "Supercritical Processing Chamber for Processing Semiconductor Wafer," and filed July 24, 2001; U.S. Patent Application No. 10/121,791, titled "High Pressure Processing Chamber for Semiconductor Substrate Including Flow Enhancing Features," and filed April 10, 2002; and U.S. Patent Application Serial No. 09/704,641, titled "Method and Apparatus for Supercritical Processing of a Workpiece," and filed November 1, 2000, all of which are hereby incorporated by reference in their entireties.

As discussed above, the present invention ensures that the processing volume (140, Figure 3) is maintained during processing. Figure 6 is a more detailed schematic of the balancing cylinder 170 of Figures 1 and 3, illustrating the balancing cylinder 170 when the processing volume (140, Figure 3) is maintained, that is, during normal processing. As described in more

detail below, with respect to Figures 6 and 7, the balancing cylinder 170 can be used to ensure that the processing volume 140 is maintained while a semiconductor device is being processed within the processing volume 140. As illustrated in Figure 6, the upper reservoir 171 contains an incompressible fluid 177 such as water or oil. The incompressible fluid 177 flows through the pipe 180 and completely or partially fills the seal-energizing cavity (e.g., 115, Figure 3).

Preferably, a volume defined by the upper reservoir 171 and the seal-energizing cavity (115, Figure 3) is isolated. Preferably, a cleaning fluid 178 that can be taken to a supercritical state is introduced into the pipe 190, where it completely or partially fills the lower reservoir 173 and is thus introduced into the processing volume 140 of the closed processing chamber 101. During processing, the cleaning fluid 178 is brought to a supercritical state so that a semiconductor wafer in the processing volume 140 is cleaned. It will be appreciated that the steps of introducing a fluid and bringing it to a supercritical or other processing state can occur any number of times in any number of processing cycles. During operation, the piston 172 is positioned so that it blocks the aperture 175.

The balancing cylinder 170 advantageously ensures that the processing volume 140 is tightly sealed. It achieves this by balancing the processing pressure within the processing volume 140 with the sealing pressure in the seal-energizing cavity 115. In one example, referring to Figures 3 and 6, the processing pressure is larger than the sealing pressure. Because the seal-energizing cavity 115 is in communication with the upper reservoir 171 through the pipe 180, the pressures within both are equal; and because the processing volume 140 is in communication with the lower reservoir 173 through the pipe 181, the pressures within both are equal. Hence, when the processing pressure is greater than the sealing pressure, the piston 172 is forced in the direction indicated by the arrow 4 (Figure 6). Because the volume defined by the upper reservoir 171 and the seal-energizing cavity (115, Figure 3) is isolated, this motion in the direction of the arrow 4 increases the sealing pressure and decreases the processing pressure. This continues until the processing pressure equals or balances the sealing pressure. Likewise, when the processing pressure is less than the sealing pressure, the piston 172 is forced in the direction

indicated by the arrow 5 (Figure 6), decreasing the sealing pressure and increasing the processing pressure. Again, this continues until the processing pressure equals or balances the sealing pressure because the fluid in the upper reservoir is incompressible or nearly incompressible. Thus, the processing pressure balances or tracks the sealing pressure and the sealing pressure does not have to be pre-loaded to the maximum possible processing pressure.

Figure 7 is a more detailed schematic of the balancing cylinder 170 of Figure 6, when an adequate pressure is not maintained in the seal-energizing cavity (115, Figure 3), that is, during abnormal processing. This may occur for several reasons. For example, the seal-energizing cavity 115 may have a leak and therefore cannot retain the incompressible fluid 177 received from the upper reservoir 171. Or, the upper reservoir 171 and hence the seal-energizing cavity 115 may have inadvertently not been filled with the incompressible fluid 177. In any case, if the seal-energizing cavity 115 does not have sufficient pressure (that is, the sealing pressure falls below a threshold pressure), the semiconductor cleaning process can be compromised. Because the processing volume 140 is not maintained, the processing material 178 will leak from the processing volume (140, Figure 3) during processing, and external particles may enter the processing chamber, contaminating the semiconductor wafer. Embodiments of the present invention ensure that this does not occur.

As illustrated in Figure 7, when the sealing pressure falls below a threshold value, the piston 172 is moved in the direction indicated by the arrow 4. The piston vent hole 175 is now located in the lower reservoir 173, and the processing material 178 is vented through the vent hole 175 and safely routed to a vessel (not shown), to the air, or to some other container in which it can be stored. Thus, the processing material 178 does not enter the processing volume 140, and the semiconductor processing is not compromised. Moreover, the venting process can transmit a signal used to stop or suspend device processing.

Figures 8-10 illustrate embodiments comprising a pressure intensifier, which receives a low pressure in a low-pressure chamber and intensifies it to produce a larger sealing pressure. Accordingly, the embodiments in Figures 8-10 require that a relatively small pressure be

generated and maintained to produce the sealing pressure. These embodiments thus require less energy and space to maintain a processing volume and accordingly are more efficient.

By using a pressure intensifier to pressurize an incompressible fluid such as water, for example, to the necessary sealing pressure, the need for high-pressure hydraulic equipment is eliminated. The pressure in the pressure intensifier is selected to be low enough so that the supercritical process fluid will expand to the gas phase as it enters the pressure intensifier. As the supercritical process fluid expands to the gas phase, its density decreases and the mass of the process fluid required by the pressure intensifier to pressurize the incompressible fluid to the required sealing pressure is less than if the intensification were not used. Such as structure advantageously decreases the cost of the process fluid that must be input into a processing system to maintain a processing volume seal and thus increases the efficiency of the processing system.

Figure 8 is a side cross-sectional view and schematic diagram of a processing assembly 300 comprising a processing chamber and associated valve assembly in accordance with one embodiment of the present invention. The processing assembly 300 comprises a processing chamber 700; a CO<sub>2</sub> supply vessel 360; a seal-leak detector 340; a water vessel 320; a drainage port 321; air-operated valves 323, 324, 325, 330, 342, and 343; a water filter 322; a pressure-ratio safety valve 341; an electronic controller 350; pressure transducers 370 and 375; a set-point signal source 379; vents 362 and 371; a pressure regulator 352; and a pressure relief valve 331. In one embodiment, the electronic regulator 350 is an electronic pressure controller such as the ER3000, manufactured by Tescom Corporation, Elk River, Minnesota.

The processing chamber 700 comprises an upper element 302 and a lower element 304. The upper element 302 has an inner surface 301. The lower element 304 comprises an upper volume 406, a seal-energizing cavity 410, and a pressure intensifier 908. The lower element 304 contains a pedestal 305. The pedestal 305 comprises a platen 306 contained in the upper volume 406 and a base 980 contained in the seal-energizing cavity 410. The platen 306 has a stem slidably mounted in a neck 315, allowing the pedestal 305 to slide upward, in the direction of the arrow 6, and downward, in the direction of the arrow 7. The platen 306 contains a sealing

element 520. Preferably the sealing element 520 comprises a gasket such as an o-ring. The height of the sealing element 520 with respect to the other components is exaggerated for ease of illustration. Figure 8 further illustrates a semiconductor wafer 400 resting on the platen 306.

As illustrated in Figure 8, the water vessel 320 is coupled to the air-operated valve 323, which is coupled to the water filter 322. The water filter 322 is coupled to the air-operated valve 325, which is coupled to the seal-energizing cavity 410. The drainage port 321 is coupled to the air-operated valve 325, which is coupled to the seal-energizing cavity 410. The leak detector 340 is coupled to the neck 315 and a piston seal 809. The pressure ratio safety valve 341 is coupled to the processing volume 510, the vent 362, the air-operated valve 343, and the pressure intensifier 908. The pressure relief valve 331 is coupled to the vent 370, the air-operated valve 330, the pressure transducer 375, and the pressure regulator 352. The air-operated valve 330 is coupled to the pressure intensifier 908, the vent 370, the pressure-relief valve 331, the pressure transducer 375, and the pressure regulator 352. The electronic regulator 350 is coupled to the set-point signal source 379, the pressure transducer 375, and the pressure regulator 352. The CO<sub>2</sub> supply vessel 360 is coupled to the pressure regulator 352 and, through the air-operated valve 343, to the processing volume 510. The pressure transducer 371 is coupled by the air-operated valve 342 to both the vent 362 and the pressure ratio safety valve 341.

The pressure intensifier 908 comprises a low-pressure chamber 705; a neck 303 having a cross-sectional area smaller than a cross-sectional area of the low-pressure chamber 705; a piston 310 having a base 392 contained within the low-pressure chamber 705 and a head 391 contained within the neck 303; and a piston seal 809. The neck 303 is in communication with the seal-energizing cavity 410, such that when the head 391 is moved upward, in the direction of the arrow 6, a pressure within the seal-energizing cavity 410 is increased. Preferably, the base 392 has a cross-sectional area larger than a cross-sectional area of the head 391.

Figure 8 illustrates the processing chamber 700 in a closed position. A processing volume 510 is defined by the inner surface 301, the sealing element 520, and an inner surface of the platen 306. As illustrated in Figure 8, the sealing element 520 is preferably positioned within



the platen 306 so that a cross-sectional area of the processing volume 510 is less than a cross-sectional area of the platen 306. A processing volume seal is thus formed by the inner surface 301 and the sealing element 520.

When the base 980 is moved upward, the sealing element 520 is forced against the surface 301, placing the processing assembly 300 in the closed position. In the closed position, the processing volume 510 is formed. When the base 980 is moved downward, the sealing element 520 is displaced from the surface 301, placing the processing assembly 300 in an open position. In the open position, the processing volume 510 is broken so that a semiconductor wafer 400 can be inserted onto and removed from the platen 306.

As described in more detail below, when the processing assembly 300 is in the open position, a semiconductor wafer is placed on the platen 306. A sealing material is then introduced into the seal-energizing cavity 410 to move the pedestal 305 and thus the platen 306 in the direction of the arrow 6. The processing system 300 is now in the closed position. The pressure intensifier 908 can then be used to ensure that, while the semiconductor wafer is being processed in the processing volume 510, a processing volume seal (and thus the processing volume 510) is maintained. When processing is complete, the sealing material can be removed from the seal-energizing cavity 410 to move the processing system 300 to the open position. The semiconductor wafer can then be removed from the platen 306. It will be appreciated that devices other than semiconductor wafers can be processed in accordance with the present invention.

In operation, the processing assembly 300 is placed in the closed position by introducing low-pressure water from the water vessel 320 into the seal-energizing cavity 410. The low-pressure water travels from the water vessel 320, through the air-operated valve 323, the water filter 322, the piping 915 and 918, the air-operated valve 325, the piping 916, and into the seal-energizing cavity 410. The low-pressure water enters the seal-energizing cavity 410 between the head 391 and the base 980. As the low-pressure water flows into the seal-energizing cavity 410, the water displaces the base 980 upward and displaces the head 391 downward. Displacing the

base 980 upward causes the sealing element 520 to press against the upper surface 301, thereby forming the processing volume 510. The processing assembly 300 is now in the closed position. When position sensors (not shown) detect that the platen 306 has moved upward to form the processing volume 510 and that the head 391 has moved downward to its limit (e.g., against the piston seal 809), the air-operated valves 323 and 325 close to isolate the seal-energizing cavity 410, now filled with low-pressure water.

Using a low-pressure material such as low-pressure water advantageously requires a relatively small amount of energy to quickly fill the seal-energizing cavity 410. In other words, because the water flows into the seal-energizing cavity 410 at low pressure, the components that supply water are not required to transfer and hold high-pressure water. The processing assembly 300 thus operates more efficiently than would a processing assembly that uses high-pressure equipment to fill the seal-energizing cavity 410 and thus form the processing volume 510.

Once the processing assembly 300 is in the closed position, low-pressure CO<sub>2</sub> gas is introduced from the CO<sub>2</sub> supply vessel 360 into the low-pressure chamber 705. The CO<sub>2</sub> gas travels from the CO<sub>2</sub> supply vessel 360, through the pressure regulator 352, through the piping 901C, the air-operated valve 330, the piping 901A, and into the low-pressure chamber 705. The introduction of the CO<sub>2</sub> gas into the low-pressure chamber 705 exerts a force on the piston 310 which pushes the base 392 and thus the head 391 upward, in the direction of the arrow 6. Since the low-pressure water above the head 391 is isolated, it cannot flow out of the seal-energizing cavity 410. The low-pressure water becomes pressurized and pushes the head 980 and thus the platen 306 upward, forcing the sealing element 520 against the surface 301 to maintain the processing volume 510.

Next, during a device processing step, CO<sub>2</sub> is introduced into the processing volume 510, thus increasing the processing pressure. The CO<sub>2</sub> travels from the supply vessel 360, through the air-operated valve 343 over the piping 900A, and into the processing volume 510. The set point signal source 379 is set to a process pressure set point, which equals the desired processing pressure. The pressure transducer 370 monitors the processing pressure. When the pressure

transducer 370 detects that the processing pressure equals the process pressure set point, it generates a signal transmitted to the air-operated valve 343 to stop the flow of CO<sub>2</sub> into the processing volume 510.

5 The processing pressure is now set to the desired operating pressure and the semiconductor wafer can now be processed. The processing force generated by the processing pressure is counterbalanced by the sealing force as now described.

10 The pressure transducer 370 monitors the processing pressure and transmits a related processing signal to the electronic controller 350. The pressure transducer 375 monitors an intensifier pressure generated within the low-pressure chamber 705 and transmits a related sealing signal to the electronic controller 350. If the processing signal and the sealing signal indicate that the processing pressure is greater than the sealing pressure, the electronic controller 350 sends a signal to the pressure regulator 352. The pressure regulator 352 now routes CO<sub>2</sub> from the CO<sub>2</sub> supply vessel 360 to the low-pressure chamber 705, thus increasing the intensifier, and thus the sealing, pressure.

15 The electronic controller 350 also ensures that the sealing force counterbalances the processing force when the processing pressure set point is changed. For example, if a lower processing pressure is desired, the processing pressure set point can be decreased. The air-operated valve 342 can be opened to decrease the processing pressure. The pressure transducer 370 detects this fall in processing pressure and sends a processing signal to the electronic  
20 controller 350. The electronic controller 350 then activates the pressure regulator 352 to vent the low-pressure chamber 705 through the vent 362, thus decreasing the intensifier pressure. Venting continues until the sealing force equals the processing force.

25 When processing within the processing volume 510 is complete, the processing assembly 300 is placed in the open position. This is accomplished by draining the low-pressure water in the seal-energizing cavity 410 through the piping 916 and 917, the air-operated valve 324, and out the drainage port 321. It will be appreciated that operation of the air-operated valves 323, 324, and 325 must be coordinated so that (a) low-pressure water is transferred from the water

supply vessel 320 and into the seal-energizing cavity 410 to place the processing assembly 300 in the open position, and (b) low-pressure water is transferred from the seal-energizing cavity 410 and out through the drainage port 321 to place the processing system 300 in the closed position.

During processing, CO<sub>2</sub> can be circulated within the processing volume 510 to clean the surface of the semiconductor wafer 400. Later, the air-operated valve 343 can be opened so that the CO<sub>2</sub> used within the processing volume 510 can be returned to the CO<sub>2</sub> supply vessel 360 and used in a subsequent processing step. It will be appreciated that CO<sub>2</sub> can be cycled through the processing volume 510 alone or in combination with other processing materials in one or more process cycles.

The pressure ratio safety valve 341 functions similarly to the balancing cylinder 170 of Figures 1 and 6. The pressure ratio safety valve 341 contains a piston 333. The piston 333 moves to further balance the processing pressure and the intensifier such that the intensifier pressure, when multiplied by the pressure intensifier 908 produces a pressure that generates a sealing force that equals or approximately equals the processing force, thus maintaining the processing volume 510. If the pressure within the low-pressure chamber 705 falls below this value (the low-pressure point), the processing volume 510 is vented through the piping 900A, 900B, and 900C, and out through the vent 362. The pressure ratio safety valve 341 thus complements the valve assembly to counterbalance the processing force with the sealing force, thus maintaining the processing volume 510.

Now the safety mechanisms of the processing assembly 300 are discussed. The pressure relief valve 331 ensures that the intensifier pressure never exceeds a threshold pressure. If the intensifier pressure exceeds the threshold pressure, the pressure relief valve 331 opens to vent the low-pressure chamber 705 through the piping 901A, 901C, 901D, and 902, and out the vent 370. The seal-leak detector 340 monitors the piston seal 809 and the neck 315. If a leak in either occurs, the seal-leak detector 340 can take preventive actions such as, for example, energizing a flashing light to warn an operator, disabling the processing assembly 300 so that processing is interrupted, or taking other action.

Figure 9 illustrates a side cross-sectional view and schematic diagram of a processing assembly 400 in accordance with another embodiment of the present invention. The processing assembly 400 differs from the processing assembly 300 in Figure 8 in that the processing assembly 400 uses an electronic pressure controller 800 to control the pressure regulators 801 and 802. Compared to Figure 8, like-numbered elements perform similar functions. The processing assembly 400 comprises a pressure transducer 380, the electronic pressure controller 800, the pressure regulators 801 and 802, and a set-point signal source 810. The pressure transducer 380 is coupled to the processing volume 510, the electronic pressure controller 800, and the pressure regulator 801. The electronic pressure controller 800 is coupled to a set-point source 810 and the pressure regulators 801 and 802.

The electronic pressure controller 800 controls both the processing pressure and the intensifier pressure. The electronic pressure controller 800 uses a set point determined by the set point signal source 810 to control the pressure regulators 801 and 802. The pressure regulator 801 controls the processing pressure, and the pressure regulator 802 controls the intensifier pressure. The processing assembly 400 will vent both the processing volume 510 and the low-pressure chamber 705 if the pressure in the processing volume 510 exceeds a process set point. The electronic pressure controller 800 enables more continuous and precise control of the processing pressure than is possible with the structure illustrated in Figure 8.

Figure 10 illustrates a side cross-sectional view and schematic diagram of a processing assembly 500 in accordance with another embodiment of the present invention. The processing assembly 500 differs from the processing assembly 300 of Figure 8 in that the processing assembly 500 uses an electronic pressure controller 900 to control a pressure regulator 902, which controls the intensifier pressure. Compared to Figure 8, like-numbered elements perform similar functions. The processing assembly 500 comprises a pressure transducer 385, the electronic pressure controller 900, pressure regulators 901 and 902, and a set-point signal source 909. The pressure transducer 385 is coupled to the processing volume 510, the pressure regulator 901, and the electronic pressure controller 900. The electronic pressure controller 900 is also

coupled to the set-point signal source 909 and the pressure regulator 902. The pressure regulator 901 is coupled to the CO<sub>2</sub> supply vessel 360, the processing volume 510, the vent 362, the pressure-ratio safety valve 341, the low-pressure chamber 705, and the air-operated valve 330. The pressure regulator 902 is coupled to the CO<sub>2</sub> supply vessel 360, the air-operated valve 330, and the pressure-relief valve 331.

The electronic regulator 900 uses an external set point from the set-point signal source 909. The electronic pressure controller 900 sends a signal to the pressure regulator 902, which controls the intensifier pressure. As the intensifier pressure rises to generated a force to counterbalance the force generated by the processing pressure, a pressure signal from the pressure intensifier 908 is transmitted to the pressure regulator 901, causing the processing pressure to track the sealing pressure. The processing pressure is monitored by a pressure transducer 385 coupled to the electronic regulator 900.

In yet another variation (not illustrated), a pressure regulator with an electronic pressure controller that responds to an external set point monitors the processing pressure and modulates a pressure regulator that controls the sealing pressure. The modulation ensures that the sealing pressure tracks the processing pressure.

Figure 11 illustrates a side cross-sectional view and schematic diagram of a processing system 600, in accordance with another embodiment of the present invention. The processing system 600 comprises a processing chamber 920 having a top plate 921 and a bottom plate 922; a pins-position sensor 925; a platen 982 containing a plurality of pins (not shown); a pedestal-position sensor 926; a pedestal 981 coupled to a piston 965; a differential pressure switch 932; a pressure switch 933; a seal energizer 950; a pressure intensifier 975; a pressure regulator unit 944 having inputs 9440, 9441, and 9444 and outputs 9442 and 9443; an air-operated valve 952; pressure transducers 930, 931, and 934; pressure relief valves 945, 947, and 968; a filter 961; a solenoid control valve 960; a solenoid control valve 951 having an output 9510 and inputs 9511 and 9512; a directional flow controller 966; a vent 971; a hydraulic fluid vessel 967; compressed air supplies 972 and 999; and an external set point 946.

The top plate 921 and the bottom plate 922 define a processing volume 980 containing the platen 982. The top plate 921 has an inner surface 989 that forms part of the processing volume 980. The platen 982 supports a workpiece such as a semiconductor wafer (not shown) undergoing processing within the processing volume 980. The piston 965 has a head 962 with a face 9502. The head 962 is contained within an inner cavity 9501, as described below.

The directional flow controller 966 comprises a check valve 963 and a needle valve 964. The pressure intensifier 975 comprises a low-pressure chamber 942, a high-pressure chamber 941, and a piston 943 coupling the low-pressure chamber 942 to the high-pressure chamber 941. The pressure intensifier 975 has an input 9750 coupled to the low-pressure chamber 942, and an output 9751 coupled to the high-pressure chamber 941. Similar to the pressure intensifier 908 of Figure 8, a low-pressure generated at the input 9750 is translated into a high-pressure generated at the output 9751. In one embodiment, the air-pressure controller 944 comprises a MAC PPC93A, sold by TSI Solutions, 2220 Centre Park Court, Stone Mountain, Georgia 30087. In one embodiment, the filter 961 is a three-micron filter.

The output 9751 of the pressure intensifier 975 is coupled to the directional flow controller 966, and is thus coupled to an input of the check valve 963 and an input of the needle valve 964. An output of the directional flow controller 966, and thus an output of the check valve 963 and an output of the needle valve 964, is coupled to the pressure relief valve 945. The pressure relief valve 945 is coupled to the filter 961 and the solenoid control valve 960. An output of the solenoid control valve 960 is coupled to the filter 961. The filter 961 is coupled to the hydraulic fluid vessel 967, used to supply low pressure hydraulic oil. An output of the solenoid control valve 960 is coupled to the differential pressure switch 932 and to the seal energizer 950. An inner cavity 9501 (the seal-energizing cavity) of the seal energizer 950 is coupled by piping to an output 9510 of the solenoid control valve 951. Also coupled to the piping is the pressure relief valve 968. A first output 9511 of the solenoid valve 951 is coupled to an output of the air-operated valve 952. An input of the air-operated valve 952 is coupled to the compressed air supply 972. A second output 9512 of the solenoid valve 951 is coupled to the

vent 971.

As illustrated in Figure 11, the processing volume 980 is coupled to the pressure transducer 931 and the differential pressure switch 932. A first input 9440 of the pressure regulator unit 944 is coupled to the pressure transducer 931, a second input 9441 of the pressure  
5 regulator unit 944 is coupled to an external set point 946, and a third input 9444 of the pressure regulator unit 944 is coupled to the compressed air supply 999. A first output 9442 of the pressure regulator unit 944 is coupled to the pressure relief valve 947 and to the atmosphere through a vent (not shown). A second output 9443 of the pressure regulator unit 944 is coupled to the input 9750 of the pressure intensifier 975. The pressure relief valve 947 is coupled to the  
10 input 9750 of the pressure intensifier 975 by piping, to which is also coupled the pressure transducer 934. The pressure transducer can thus be used to monitor the pressure between the air-operated valve 947 and the input 9750 of the pressure intensifier 975.

In operation, a workpiece (not shown) is placed on pins (now shown) extending from the surface of the platen 982. The workpiece can be placed on the surface of the platen 982 by  
15 retracting the pins, and later, removed from the surface by extending the pins. The relation of the pins to the platen surface are monitored by the pins-position sensor 925. The use of pins are taught, for example, in U.S. Patent Application Serial Number 10/289,830, titled "High Pressure Compatible Vacuum Chuck for Semiconductor Wafer Including Lifting Mechanism," filed November 6, 2002, which is hereby incorporated by reference in its entirety.

20 Next, low-pressure oil is transmitted from the hydraulic fluid vessel 967, through the input of the air-operated valve 960, and into the seal-energizing cavity 9501 to close the processing chamber 920, as described above in relation to the processing assembly 300 of Figure 8. Next, a processing material, such as supercritical CO<sub>2</sub>, is introduced into the processing volume 980 to process the workpiece. The pressure within the processing volume 980 (the  
25 processing pressure) is translated into an electrical signal by the pressure transducer 931. The electrical signal is transmitted to the pressure regulator unit 944, which generates a mechanical output signal, such as a corresponding pressure. In normal operation, the mechanical output



signal is transmitted to the input 9750 of the pressure intensifier 975. The pressure intensifier 975 then generates a high pressure output on its output 9751. The high pressure output is transmitted through the directional flow controller 966 and to the seal-energizing cavity 9501 to seal the processing chamber 920, as described above in relation to the processing assembly 300 of Figure 8.

During abnormal operation, the pressure relief valve 945 can be used to operatively couple the output of the regulator unit 966 to the filter 961 and thus to the hydraulic fluid vessel 967. Alternatively, during abnormal processing, the solenoid control valve 960 can be used to operatively couple the output of the regulator unit 966 to the hydraulic fluid vessel 967.

The pressure relief valve 947 functions as a fail-safe mechanism on the low-pressure side of the pressure intensifier 975, venting the input 9750 of the pressure intensifier 975 when the pressure on the input 9750 reaches a preset value. The pressure relief valve 945 performs a similar function on the high-pressure side of the pressure intensifier 975, venting the output 9751 of the pressure intensifier 975 when the pressure on the output 9751 reaches a preset value.

As a workpiece undergoes processing within the processing volume 980, the processing pressure is translated by the pressure transducer 931 into an electrical signal transmitted to the pressure regulator unit 944. The pressure regulator unit 944 in turn, generates a low pressure, which is transmitted to the input 9750 of the pressure intensifier 975. The low pressure is approximately that pressure which, when transmitted to the input 9750 of the pressure intensifier 975 is translated to a high-pressure generated on the output 9751, generating a sealing force approximately equal to the processing force. In operation, the pressure regulator unit 944 compares the external set point 946 with an electrical (feedback) signal from the pressure transducer 931. If the external set point 946 is smaller than the feedback signal, then the pressure regulator unit 944 vents the pressure intensifier 975 to the atmosphere through the pressure relief valve 947. If the external set point 946 is larger than the feedback signal, then the pressure regulator unit 944 routes compressed air from the compressed air supply 999, to the input 9444 of the pressure regulator unit 944, through the output 9443, and into the input 9750 of the

pressure intensifier 975. In this way, the sealing force is regulated to track the processing force.

It will be appreciated that the pressure relief valves 945, 947, and 968 ensure that the pressure transmitted between components never exceeds predetermined values. It will also be appreciated that the pressure transducers 930 and 934 can be used to display and thus monitor the pressure along piping used in the processing system 600.

Other configurations in accordance with the present invention can also be used to efficiently maintain a processing volume, such as the processing volume 980 in Figure 11, by exploiting a relationship between a processing pressure and a sealing force. One embodiment of the present invention uses a formula that relates a processing pressure to a sealing force and uses the formula to calculate the minimum sealing force. By limiting the sealing force to this minimum, a processing volume can be maintained by advantageously using the minimum energy required.

It is believed that when (1) the first face of a plate and the second face of the plate have unequal cross-sectional areas, and (2) the difference between the pressure exerted on the first face and the pressure exerted on the second face is constant, then (3) the net force on the plate is not constant, but varies. Thus, for example, when a pressure P1 is exerted on a first face having a cross-sectional area A1, and a pressure P2 is exerted on a second face having a cross-sectional area A2, then the net force ( $\Delta F$ ) on the plate is given by Equation 1:

$$\Delta F = P1 * A1 - P2 * A2 \quad (1)$$

$\Delta F$  corresponds to the additional force on one side of the plate than on the other side of the plate. When a plate is perfectly counterbalanced,  $\Delta F$  equals 0. It will be appreciated that when a plate is used to form a processing volume, by counterbalancing the plate (i.e., by keeping  $\Delta F > 0$ ), a processing volume is maintained. When  $\Delta F$  is larger than 0, the processing volume is maintained using a greater force than is necessary, requiring extra, unneeded energy.

Again referring to Equation (1), when A1 equals A2,  $\Delta F$  equals  $A1 * (P1 - P2)$ —that is,

when the pressure difference  $P_1 - P_2$ ,  $\Delta P$ , is constant,  $\Delta F$  is constant. If  $\Delta P$  is not constant, then  $\Delta F$  varies linearly with  $\Delta P$ . When  $A_1$  does not equal  $A_2$ , then the relationship between  $\Delta F$  and  $\Delta P$  is different, a relationship exploited by the present invention. Indeed, it is believed that the net force  $\Delta F$  is not always proportional to the difference  $P_1 - P_2$ . Thus, for example, when  $A_1 =$   
5  $100 \text{ in}^2$ ,  $A_2 = 200 \text{ in}^2$ ,  $P_1 = 3,000 \text{ lb-f/in}^2$ , and  $P_2 = 1,600 \text{ lb-f/in}^2$ , then the difference in pressure ( $P_1 - P_2$ ) or  $\Delta P = 3,000 \text{ lb-f/in}^2 - 1,600 \text{ lb-f/in}^2 = 1,400 \text{ psid}$  ("psid" denoting pounds per square inch differential). The net force,  $\Delta F$ , then equals  $P_2 * A_2 - P_1 * A_1 = 1,600 \text{ lb-f/in}^2 * 200 \text{ in}^2 - 3,000 \text{ lb-f/in}^2 * 100 \text{ in}^2 = 20,000 \text{ lbf-d}$  ("lbf-d" denoting pound force differential). When, however,  $P_1 = 2,500 \text{ lb-f/in}^2$  and  $P_2 = 1,100 \text{ lb-f/in}^2$ , so that  $\Delta P$  does not change (i.e., remains  
10  $1,400 \text{ psid}$ ),  $\Delta F$  then equals  $P_2 * A_2 - P_1 * A_1 = 1,100 \text{ lb-f/in}^2 * 200 \text{ in}^2 - 2,500 \text{ lb-f/in}^2 * 100 \text{ in}^2 = -30,000 \text{ lbf-d}$ . Thus, even though  $\Delta P$  remains constant, when the pressure changes,  $\Delta F$  can change magnitude and direction. It is believed that in a processing system, such as the processing system 600 in Figure 11,  $\Delta F$  varies with the pressure within a processing volume ( $P_{vol}$ ), such as the processing volume 980.

15 As described below, embodiments of the present invention exploit this relationship to efficiently maintain a processing volume. Using the above example, when  $P_1$  increases,  $\Delta F$  increases. Referring to Figure 11,  $P_1$  corresponds to the pressure within the processing volume 980 ( $P_{vol}$ ) and  $P_2$  corresponds to a sealing pressure ( $P_{seal}$ ). Thus, when  $P_{vol}$  increases, and  $\Delta P$  is kept constant,  $\Delta F$  unnecessarily increases.  $\Delta F$  (and thus  $P_{seal}$ ) can be reduced to conserve energy,  
20 while maintaining the processing volume. This non-linear relationship ( $P_{seal}$  does not have to track  $P_{vol}$ ) can be used to reduce the energy input into a processing system used to maintain a processing volume. Energy can be introduced into the processing system at, for example, the input 9444 of the MAC valve 944 of Figure 11.

25 The discussion above and the graphs below describe a processing system in which a pressure differential  $\Delta P$  is substantially constant. This limitation is used primarily to simplify the discussion. It can also be used to simplify the algorithms that control the MAC valve 944. It will be appreciated that  $\Delta P$  can vary in accordance with embodiments of the present invention.

Figure 12 is used to explain the principles behind embodiments of the present invention. Figure 12 is a Pressure/Force vs. Time Graph 1200 for the processing system 600 of Figure 11, for one or more processing cycles at increasing times  $t_1$  through  $t_8$ . The Graph 1200 has two vertical axes, a left vertical axis and a right vertical axis. The left vertical axis, labeled  
5 “Pressure,” in the units of psig or psid, is used to measure the values represented by the lines 210, 215, and 220, described in more detail below. The right vertical axis, labeled “Force,” in the units lbf or lbf-d, is used to measure the values represented by the lines 225, 230, and 235, also described in more detail below. It will be appreciated that while the Graph 1200 shows time on a horizontal axis, the Graph 1200 is used to explain the relationship between pressure differentials and force differentials, and thus could also be referred to as a Force versus Pressure graph.  
10

Referring to Figure 11, the processing system 600 comprises a processing volume 980. The processing volume 980 is maintained by counterbalancing (1) a processing force exerted against a face 989 in the processing volume 980 and (2) a sealing force exerted against the face 9502 of the hydraulic piston 965.  $\Delta F$  corresponds to the additional force above that needed to  
15 maintain the processing volume 980. In one embodiment, the face 9502 has a larger cross-sectional area than the cross-sectional area of the face 989. Preferably, the processing system 600 is configured to perform high-pressure processing. For example, the processing system 600 can be configured to introduce supercritical  $\text{CO}_2$  into or generate supercritical  $\text{CO}_2$  within the processing volume 980. Preferably, the processing volume 980 is thus configured to withstand  
20 supercritical temperatures and pressures, and is coupled to a vessel for supplying supercritical materials, such as a  $\text{CO}_2$  supply vessel.

The Graph 1200 shows a Pressure vs. Time plot for 3 lines, using the left vertical axis for measurement: the line 210,  $P_{\text{vol}}$  vs. time, where  $P_{\text{vol}}$  is measured in psig; line 215,  $P_{\text{seal}}$  vs time, where  $P_{\text{seal}}$  is measured in psig; and line 220,  $\Delta P$  vs time, where  $\Delta P$  equals  $P_{\text{seal}} - P_{\text{vol}}$ , measured in  
25 psid. The Graph 1200 also shows a Force versus Time plot for 3 lines: line 225, the force exerted against the face 989, in lbf, vs. time; line 230, the calculated hydraulic force exerted against the face 9502, in lbf, vs. time; and line 235,  $\Delta F$  vs. time, the difference between lines 225

and 230, the calculated seal force, in lbf-d. The line 220 shows that when  $\Delta P$  remains substantially constant,  $\Delta F$  decreases as the pressure decreases.

Table 1 lists some of the values used to plot the graph 1200 in Figure 12. Referring to Table 1, column 2, labeled "Processing Pressure," contains entries for  $P_{vol}$ . Column 3, labeled "Sealing Pressure," contains entries for  $P_{seal}$  sufficient to maintain the processing volume 980. Column 1, labeled "MAC Pressure," contains entries for pressures generated by the MAC valve 944, which are translated into sealing pressures ( $P_{seal}$ ) sufficient to generate a force sufficient to maintain the processing volume 980. Column 4, labeled " $\Delta P$ ," contains entries for the difference between corresponding entries in columns 2 and 3 ( $\Delta P = P_{seal} - P_{vol}$ ). Column 5, labeled "Processing Force," contains entries for the force exerted on the face 989. Column 6, labeled "Sealing Force," contains entries for the force exerted on the face 9502. Column 7, labeled " $\Delta F$ ," contains entries for the difference between corresponding entries in columns 5 and 6.

Figure 13 is a graph 1300, plotting the force differential  $\Delta F$ , in the units 1,000 lbf-d, versus the  $P_{vol}$ , in psig, for some of the points in Table 1. The graph 1300 shows that when  $\Delta P$  is substantially constant,  $\Delta F$  varies directly with  $P_{vol}$ . It will be appreciated that this relationship holds even when  $\Delta P$  is not substantially constant, but varies. For illustration, the graph 1300 shows processing pressures between 28 psig and 1,218 psig, while  $\Delta P$  is substantially constant, varying between 196 psid and 226 psid.

This relationship has two consequences. First, if there is a minimum force necessary to maintain a processing volume (i.e., maintain a processing seal),  $\Delta P$  must be selected so that at the lowest pressure there is sufficient force to maintain the processing volume. In this case, as the pressure rises, the net force  $\Delta F$  increases above this minimum level ( $\Delta F_{thresh}$ ), an inefficient process. Instead, the MAC valve 944 can be optimized so that  $P_{seal}$  is controlled so that  $\Delta F$  never exceeds  $\Delta F_{thresh}$ , thus using the minimum energy to maintain the processing volume. The second consequence is that, if the required sealing force (and thus  $P_{seal}$ ) increases at a slower rate than the processing force (and thus  $P_{vol}$ ), then  $P_{seal}$  can lag behind  $P_{vol}$  and still maintain the processing volume. Thus, the response time of the MAC valve 944 used to generate a sealing force need not

be as fast as the changes in processing pressures.

MAC Pressure (psig)	Processing Pressure (psig)	Sealing Pressure (psig)	$\Delta P$ (psid)	Processing Force (lbf)	Sealing Force (lbf)	$\Delta F$ (lbf-d)
6	28	223	196	2,800	26,760	23,960
8	115	312	197	11,500	37,440	25,940
11	222	421	199	22,200	50,520	28,320
14	359	559	200	35,900	67,080	31,180
19	543	748	205	54,300	89,760	35,460
21	647	854	206	64,700	102,480	37,780
26	819	1,020	202	81,900	122,400	40,500
29	963	1,171	209	96,300	140,520	44,220
36	1,218	1,445	226	121,800	173,400	51,600
55	1,980	2,216	236	198,000	265,920	67,920
64	2,308	2,559	251	230,800	307,080	76,280
75	2,817	2,982	165	281,700	357,840	76,140

Table 1

Again referring to Figure 11, the MAC valve 944 can be controlled to follow the relationship given in Equation (1) above. For example, the MAC valve 944 can be programmed or coupled to a controller that controls the MAC valve 944 to efficiently vary  $P_{seal}$  (and thus the sealing force) in accordance with the present invention. The MAC valve 944 can be programmed to generate a pressure that is ultimately translated into the required  $P_{seal}$  and thus translated into the sealing force, as described above

The MAC valve 944 can also be controlled so that  $\Delta F$  never falls below a threshold value,

$\Delta F_{\text{thresh}}$ .  $\Delta F_{\text{thresh}}$  can correspond, for example, to a force differential that allows for small pressure swings and thus ensures that a processing volume is maintained even if the MAC valve 944 is slow to increase  $P_{\text{seal}}$  in response to changes in  $P_{\text{vol}}$ . It will be appreciated that the MAC valve 944 must be configured to switch between pressures quickly enough to constantly maintain the processing volume 980.

Figure 14 shows sealing steps 1400 in accordance with one embodiment of the present invention. In the first step 1401, the start step, any initialization steps are performed. Referring to Figure 11, in the first step 1401 a wafer is placed on the platen 982 and the processing volume 980 is formed. Other initialization steps can include determining the maximum processing pressure that will be attained within the processing volume 980, calculating other processing parameters, etc. Next, in the step 1402, it is determined whether a minimum force differential ( $\Delta F_{\text{thresh}}$ ) is needed to maintain the processing volume 980. If a minimum force differential is necessary, step 1410 is performed; otherwise, step 1405 is performed.

In the step 1410, a minimum force differential is calculated. In the step 1405,  $\Delta F_{\text{thresh}}$  is set to 0 lb-f. It will be appreciated that in the step 1405, the  $\Delta F_{\text{thresh}}$  can be set to another value appropriate for the circumstances. After either the step 1410 or the step 1405, the step 1415 is performed.

In the step 1415, a wafer is processed within the processing volume 980. Next, in the step 1420,  $P_{\text{vol}}$  and  $P_{\text{seal}}$  are read and  $P_{\text{seal}}$  is varied to maintain the processing volume 980. In accordance with one embodiment of the present invention,  $P_{\text{seal}}$  is varied in accordance with Equation (1) above to efficiently maintain the processing volume 980. That is,  $P_{\text{seal}}$  can be set to lag  $P_{\text{vol}}$  and still maintain the processing volume 980 by ensuring that  $\Delta F > \Delta F_{\text{thresh}}$ . It will be appreciated that while, for simplicity, Figure 14 shows the step 1420 being performed after the step 1415, it will be appreciated that the step 1420 will be performed during the step 1415, that is, while a wafer is being processed.

Next, in the step 1430, it is determined whether processing of the wafer is complete. If processing is not complete, the step 1420 is performed again. If processing is complete, the step

1435 is performed. In the step, 1435, the processing volume 980 is returned to non-processing conditions, the processing volume 980 is broken, and the wafer is removed from the platen 982. Next, in the step 1440, the processing steps are complete.

As described above,  $P_{seal}$  can be controlled by the MAC valve 940, which can be  
5 programmed to perform the step 1420, in accordance with the present invention. As described above, the MAC valve 944 can be programmed or otherwise controlled to generate a pressure that is translated into a sealing force as described in Equation (1) above.

It will be readily apparent to one skilled in the art that other various modifications may be  
made to the embodiments without departing from the spirit and scope of the invention as defined  
10 by the appended claims.